



## Lustran ABS E211 LNS013

Extrusion grade, high heat resistance

ISO Shortname: ISO 2580-1 -ABS 0, EG, 105-08-16-25

Property	Test Condition	Unit	Standard	Value
<b>Rheological properties</b>				
C Molding shrinkage, normal	60x60x2	%	ISO 294-4	0.5 - 0.8
C Melt volume-flow rate	220 °C; 10 kg	cm <sup>3</sup> /(10 min)	ISO 1133	6
C Molding shrinkage, parallel	60x60x2	%	ISO 294-4	0.5 - 0.8
<b>Mechanical properties (23 °C/50 % r. h.)</b>				
C Yield stress	50 mm/min	MPa	ISO 527-1,-2	45
Tensile Strain at break	50 mm/min	%	acc. ISO 527-1,-2	> 15
C Tensile modulus	1 mm/min	MPa	ISO 527-1,-2	2500
Flexural strength	2 mm/min	MPa	ISO 178	73
Flexural modulus	2 mm/min	MPa	ISO 178	2400
Izod notched impact strength	23 °C	kJ/m <sup>2</sup>	ISO 180-1A	20
Izod notched impact strength	-30 °C	kJ/m <sup>2</sup>	ISO 180-1A	9
C Yield strain	50 mm/min	%	ISO 527-1,-2	2.7
C Charpy impact strength	23 °C	kJ/m <sup>2</sup>	ISO 179-1eU	150
C Charpy impact strength	-30 °C	kJ/m <sup>2</sup>	ISO 179-1eU	80
C Charpy notched impact strength	23 °C	kJ/m <sup>2</sup>	ISO 179-1eA	20
C Charpy notched impact strength	-30 °C	kJ/m <sup>2</sup>	ISO 179-1eA	10
Ball indentation hardness		N/mm <sup>2</sup>	ISO 2039-1	105
<b>Thermal properties</b>				
C Temperature of deflection under load	1.80 MPa	°C	ISO 75-1,-2	101
C Temperature of deflection under load	0.45 MPa	°C	ISO 75-1,-2	107
C Vicat softening temperature	50 N; 50 °C/h	°C	ISO 306	108
C Coefficient of linear thermal expansion, parallel	23 to 55 °C	10 <sup>-4</sup> /K	ISO 11359-1,-2	0.8
Burning rate (US-FMVSS)	2.0 mm	mm/min	ISO 3795	55
Glow wire test (GWFI)	2.0 mm	°C	IEC 60695-2-12	700
<b>Electrical properties (23 °C/50 % r. h.)</b>				
C Relative permittivity	100 Hz	-	IEC 60250	3.1
C Relative permittivity	1 MHz	-	IEC 60250	2.9
C Dissipation factor	100 Hz	10 <sup>-4</sup>	IEC 60250	50
C Dissipation factor	1 MHz	10 <sup>-4</sup>	IEC 60250	90
C Volume resistivity		Ohm·m	IEC 60093	1E14
C Surface resistivity		Ohm	IEC 60093	1E16
C Electric strength	1 mm	kV/mm	IEC 60243-1	35
C Comparative tracking index CTI	Solution A	Rating	IEC 60112	600
<b>Processing conditions for test specimens</b>				
C Injection molding-Melt temperature		°C	ISO 294	240
C Injection molding-Mold temperature		°C	ISO 294	70
C Injection molding-Injection velocity		mm/s	ISO 294	240